



# Maintenance and Water Treatment for Your Process Boiler

HSB, a Munich Re company, is a technology-driven company built on a foundation of specialty insurance, engineering and technology, all working together to drive innovation in a modern world.

Every year HSB investigates numerous boiler failures. The principal causes of process boiler failures are overheating due to low water level, scale deposits on the waterside surfaces, and corrosion. The main reasons for these failures are poor or non-existent water treatment and little or no preventive maintenance for the boilers.

## To help you achieve reliable and uninterrupted service from your process boiler, we are offering the following comments.

### Water level

Boiler controls are used to monitor what is happening inside the boiler. Daily and weekly checks of controls can help your process boiler operate safely and reliably. Gage glasses must be clean to indicate the level of water inside the boiler.

Low water controls are designed and installed to minimize overheating to boiler parts. Low water cut offs are designed to shutdown the burner equipment in the event the water level falls below a specific point.

Periodic draining and testing of the low water cut-off and gage glass will confirm reliability of these controls. Draining the water chamber of the low water cut-off removes sludge and sediment as well as simulating a low water condition to shutdown the burner.

### Pressure

Steam gages let the operator know what pressure is in the boiler and steam system. Inaccurate or broken steam gages must be replaced. Safety valves are designed to lift in the event the boiler pressure reaches the safety valve set point. Properly set and operating safety valves will prevent a boiler from exploding due to an overpressure condition.

### Make up

Due to losses in the steam system, including losses due to leaking packing, fittings, and piping, feedwater controls and water treatment programs are essential to boiler operation. These programs make-up water and condensate return must be treated to remove scale and sludge producing elements.

### Scale

Scale deposits adhering to waterside surfaces will insulate boiler steel and cause overheating. Scale deposits will also cause the boiler to operate inefficiently by using more fuel to produce the steam your process requires, resulting in higher fuel costs.

## Cost

- Even if equipment breakdown insurance is available, the deductible will still account for expensive out-of-pocket costs.
- Welded repairs and tube replacement are expensive and will include boiler and production downtime.
- Having insurance may be of little comfort when your boiler is down and customers are waiting for service.
- In addition, if you are trying to run a business, your customers or employees may not be too happy to hear that the system is down from minor maintenance oversights.

## HSB guidance and support

- Boiler operators must have a working knowledge of the controls and how the controls affect the operation of the boiler.
- Boiler logs and maintenance procedures vary with boiler type (firetube or watertube).
- Boiler logs and information regarding Boiler Operation and Maintenance Seminars are available through your local HSB inspector or at HSB.com
- Remember process boilers require reliable operating controls, a water treatment program and knowledgeable operators.
- Your process boiler is a very important part of your production process. If you take care of it, your boiler will take care of you.

**Please give us a call! We are ready to assist you.**